





[Grating] n:

The art of making a firm surface out of almost nothing

Try asking non-experts what a grating is. "A grating?", most of them will reply, "a grating is a kind of floor, on which you can stand quite safely. But when you look down, you get the feeling you're standing in mid-air".

Indeed, more than 80% of any grating does exist of holes! We simply exploit the fact that a strip of metal positioned perpendicularly and anchored securely can carry a substantial load.

Meiser grating is acknowledged by trade specialists to be one of the best products of its kind in Europe. It's a fair assessment, we feel, and part of the reason is undoubtedly the committed work of our planning department and our reliable delivery dates.

But why don't you see for yourself?

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The Functional Advantage

Any of a group of related actions contributing to a larger action.

The functional advantages of grating are much more versatile than you may think.

Starting with a very firm surface. Compared to the amount of material that goes into them, gratings have an incredibly high statical quality.

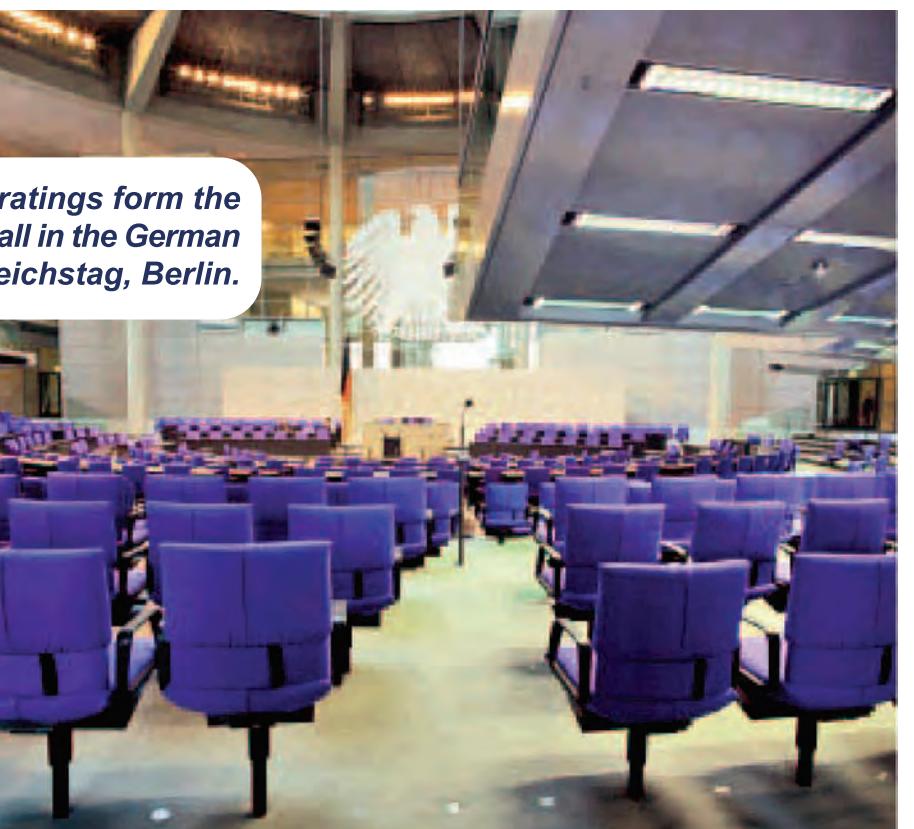
A further advantage is that grating constructions can be assembled easily and quickly and dismantled, too if, for whatever reason, you wished to re-open the area used.

Another advantage – the “transparency” – perhaps takes getting used to.

If you combine grating floors with other kinds of covering, further advantages become clear.

In the Plenary Hall of the (new) German Parliament in the (old) Reichstag building in Berlin, for example, Meiser gratings were used as the underfloor structure for a top quality covering. The entire area is air-conditioned from below. This also made it easy to wire up the German deputies' desks with various telecom cables.

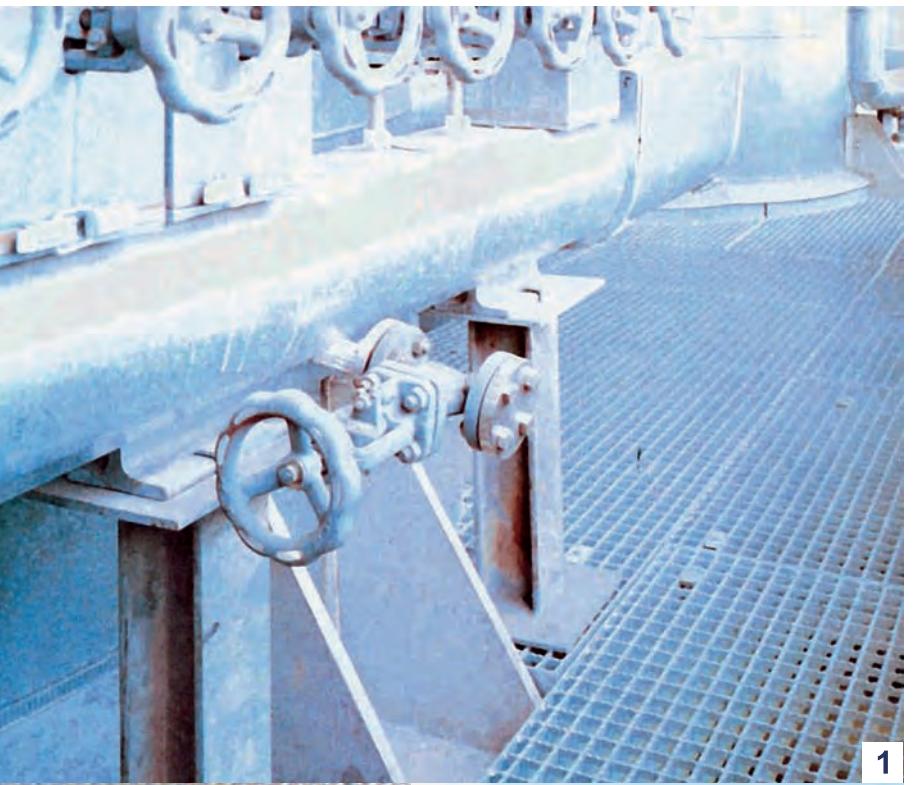
Not only that: as parliamentary majorities change, so too can groups of seats be re-arranged without a hitch – thanks to the Meiser grating solution.



Meiser produced gratings form the substructure to the Plenary Hall in the German Parliament housed in the Reichstag, Berlin.



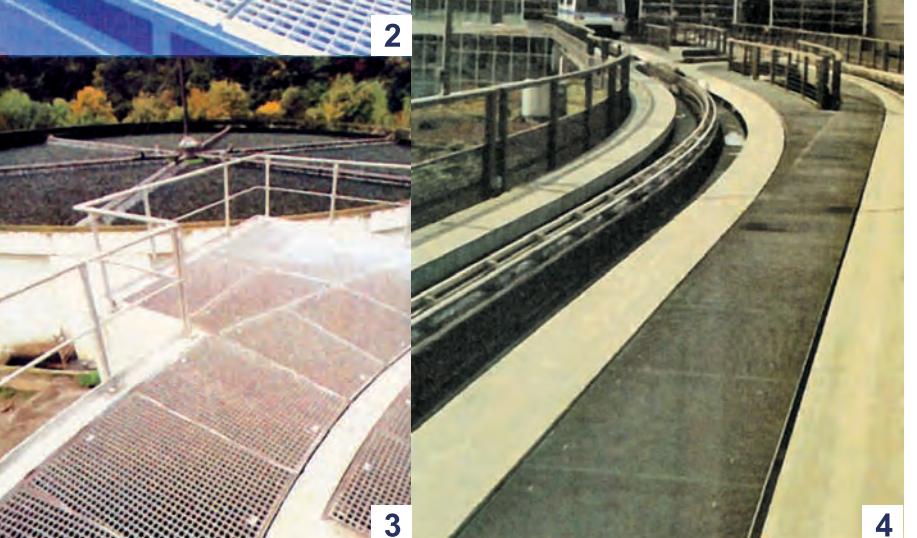
1 Anti-skid grating on a work platform at L.N.G. EDECO



2 Press welded grating as a trough cover at an oil drum warehouse in Cairo north power station



3 Press welded grating used for a maintenance gangway and railing at Cairo airport



4 Stainless steel anti-skid grating used to cover a spreader unit at a sewage treatment plant in General Motors



5 Shelf grating with notched T-shaped banding at the Porsche High Rack Warehouse In American university



6 Cairo Stadium



7 Maintenance platforms for the Talk Tower in Lafarge (Egyptian Cement)

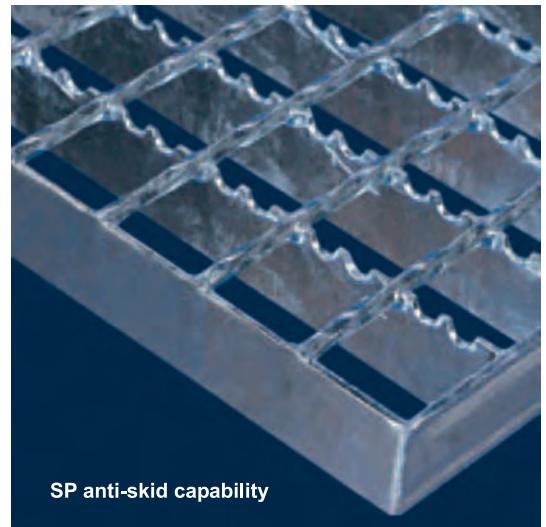


8 Powder coated with press welded gratings used here to floor the stage at Mubrak Studios



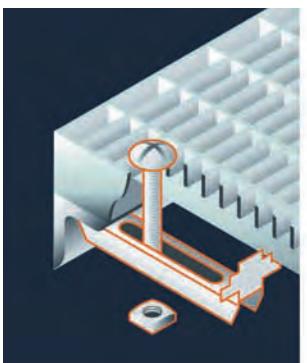
Anti-skid Gratings

Normally all gratings have good non slip properties. However, they can be made even safer – particularly in areas where there is a risk of oil and grease spillages or when conditions are icy. Anti-skid gratings. So much safer, step by step.



SP type anti-skid = R 10
Bearing bars notched
Cross bars twisted

Fastening and Safety Elements



Standard fastener
for mesh width 30 x 10 mm

- cross head screw M8
- clamp lower part
- hexagon screw M8
- square nut

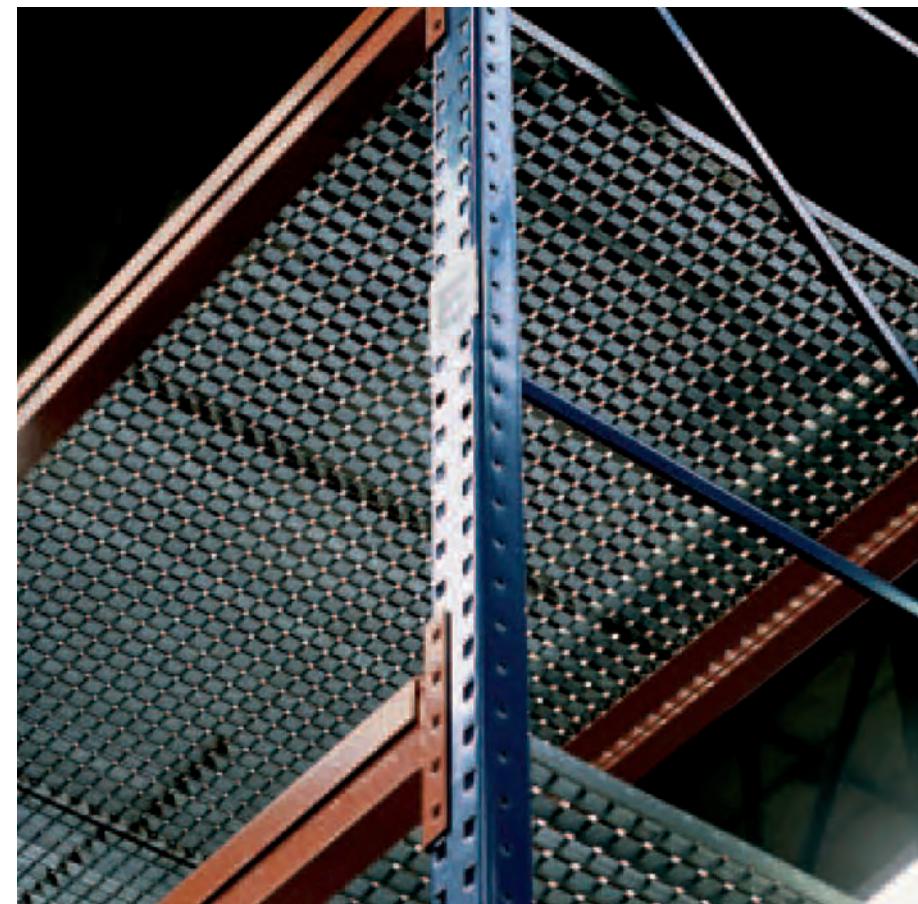


Standard fastener

- clip upper part
- clamp lower part
- hexagon screw M8
- square nut

Shelf Gratings

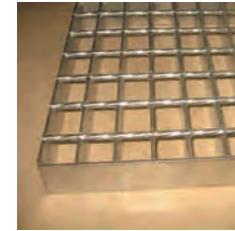
Used in the construction of high rack systems, grating based shelves have key advantages compared to other shelve systems. Apart from the high statical values of grating one great benefit is that you can see what is on the shelves from underneath. Another significant benefit is that in the event of a fire starting the sprinkler system will be able to get water through to the seat of the fire. When it comes to producing the shelves, we suggest that angle collars or special notchings be specified: as they are useful as extra-high banding and stop things falling off the shelf.



Angle collar
Angles can be welded onto one or several edges. Angle height should be at least the same as the bearing bar.



Notching
Special notchings with extra-high banding in the deposit area.



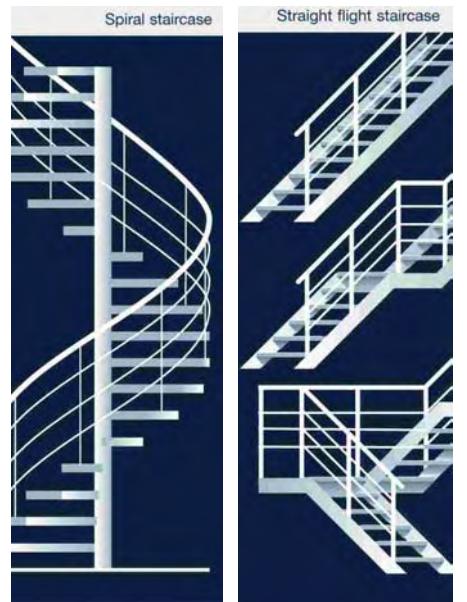
The manufacture of steel staircases requires a high degree of flexibility and craftsmanship. And so we integrate these factors with cost efficient production to offer you the customer solutions which are at once attractive and affordable.

We consider a solution successful only if it meets current regulations and if it contributes significantly to the overall aesthetic effect.

Spiral staircase Winding staircase Straight flight staircase



Golden Tex
(Eng. Ahmed Arafa)



Canadian University
(6th of October)



Staircase users are probably more interested in the quality of the steps than say, the engineering skills that went into the manufacture.

Outdoors, it is advisable to use materials which can withstand variable weather conditions and provide the required anti-slip protection whether wet, icy or snowy.

Indoors, the designer or the developer has more opportunity to experiment with different designs and materials – all depending on taste and the architectural concept.

Example 1:

Grating 30 x 30 in the anti-skid design galvanised or stainless steel.

Example 2:

Durbar galvanised or stainless steel.

In addition to step tread design, the railing is important to the general appearance as well.

For example:

A1

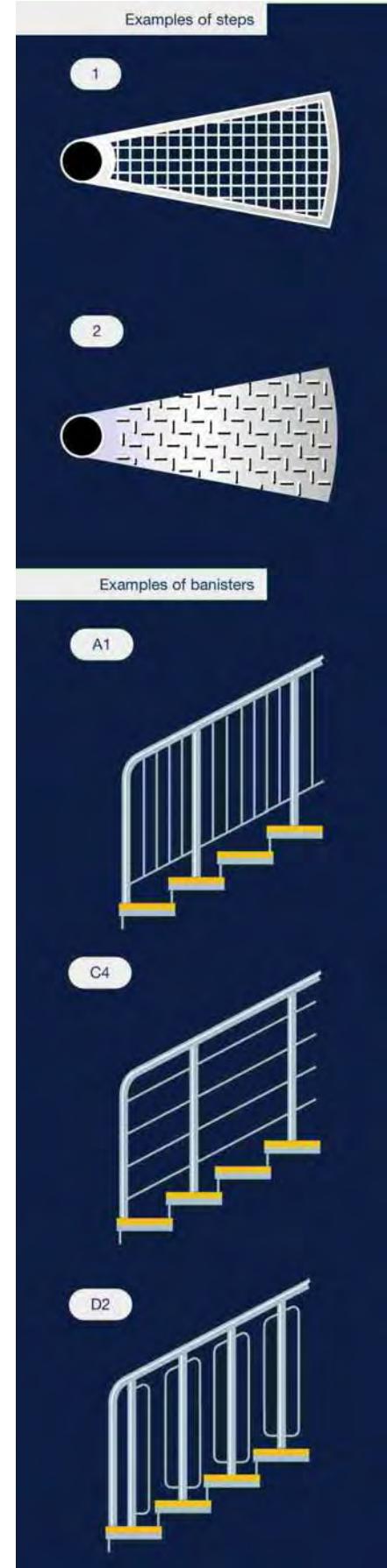
Handrail and posts made of steel tubing 42 or 48 mm in diameter, the binding bar of 30 x 8 mm flat bar and the rods of steel round bar 12 mm in diameter.

C4

Binding bar banister with handrail and posts made of steel tubing 42 or 48 mm in diameter with the binding bars made of steel tubing 26 mm in diameter or round bar 12 mm in diameter.

D2

Handrail made of steel tubing 42 mm in diameter, the posts as a design element of rhs 10 mm and rhs 25 mm.



PRESS WELDED GRATING

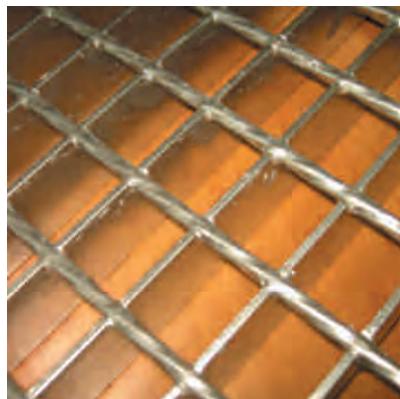
Meiser press welded gratings are produced from steel. The bearing bars and the twisted square cross bars are cut to grating size before the cross bars are locked into the bearing bars at a pressure of 1000 kN and – simultaneously – electrically welded at 2500 KVA. into one unit.

In combination with welded cross bars, non-attenuated bearing bars make for high torsion rigidity.

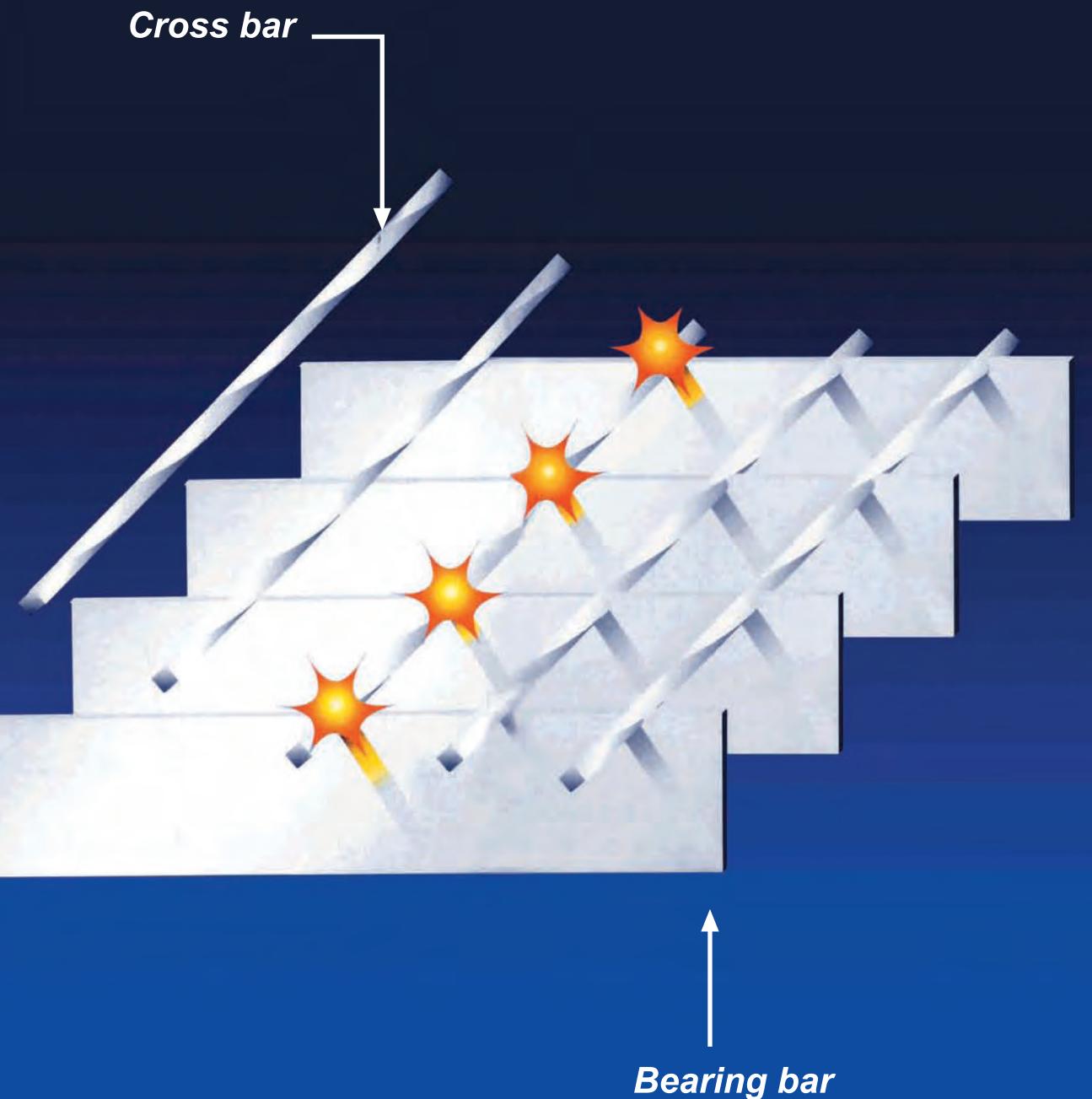
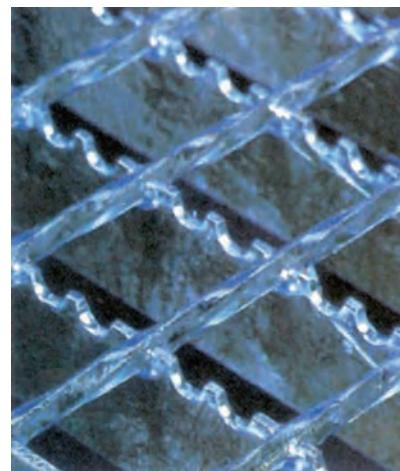
Press welded gratings are banded with flat bars which, as a rule, will have the same cross section as the bearing bar.

Once social form of press welded grating is offshore grating (O-SP-SS)

Due to the way bearing bars are profiled, press welded gratings have a much enhanced plain capability



Due to the way bearing bars are profiled, press welded gratings have a much enhanced anti-skid capability



Maximum cross bar length 1250 mm
Maximum bearing bar length 3300 mm

To keep as near to our customers as possible, we maintain our own production locations, branches and agencies in several European countries.

One of the tasks at these locations is, not least, to make sure that the Meiser service is well organised.

Apart from its two production locations in Germany, Meiser operates in Belgium, Hungary and Egypt.

There are agencies in Italy, Spain, Switzerland, Austria and Scandinavia.

There are branches in Britain, the Netherlands, France, Rumania, and Malaysia.



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